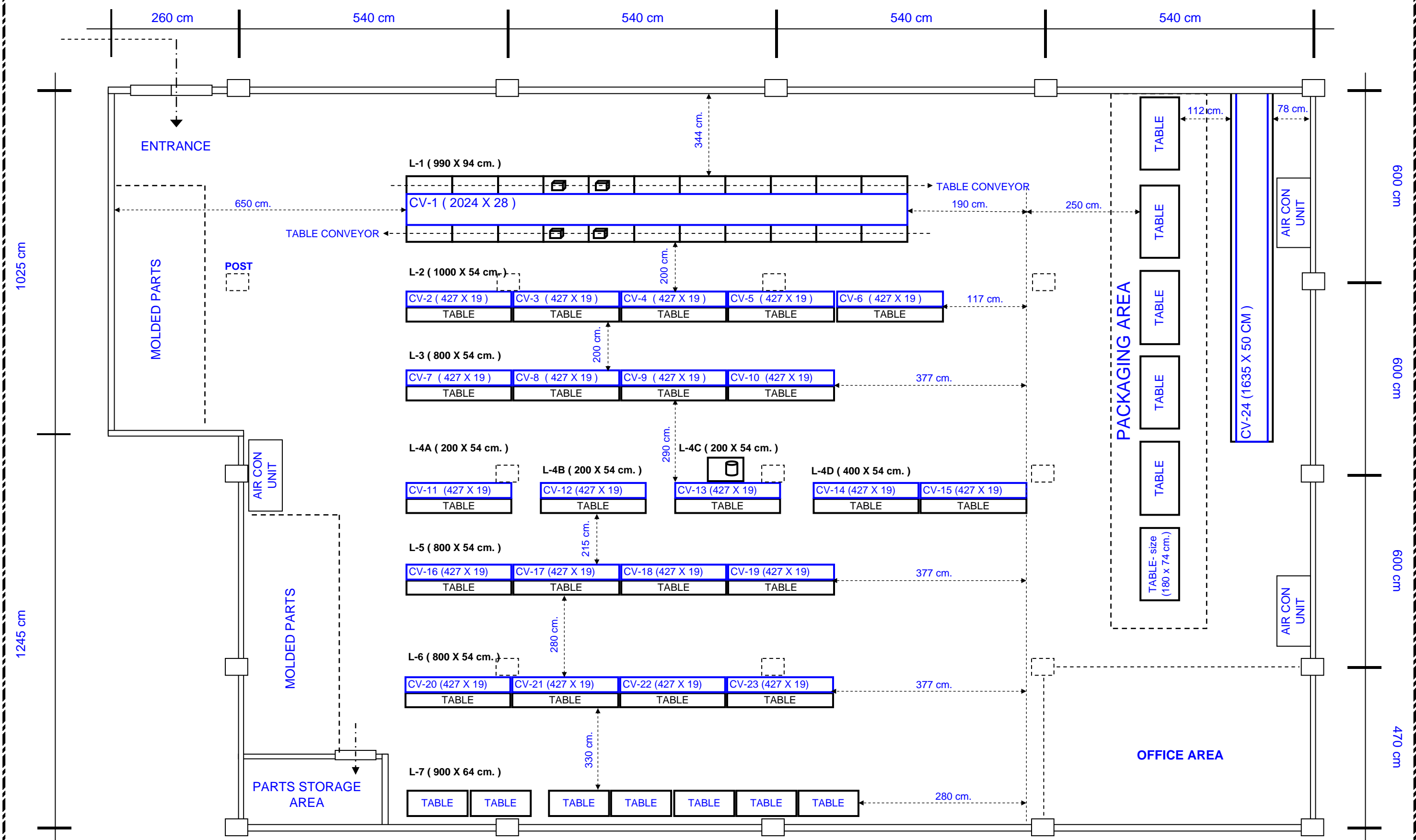
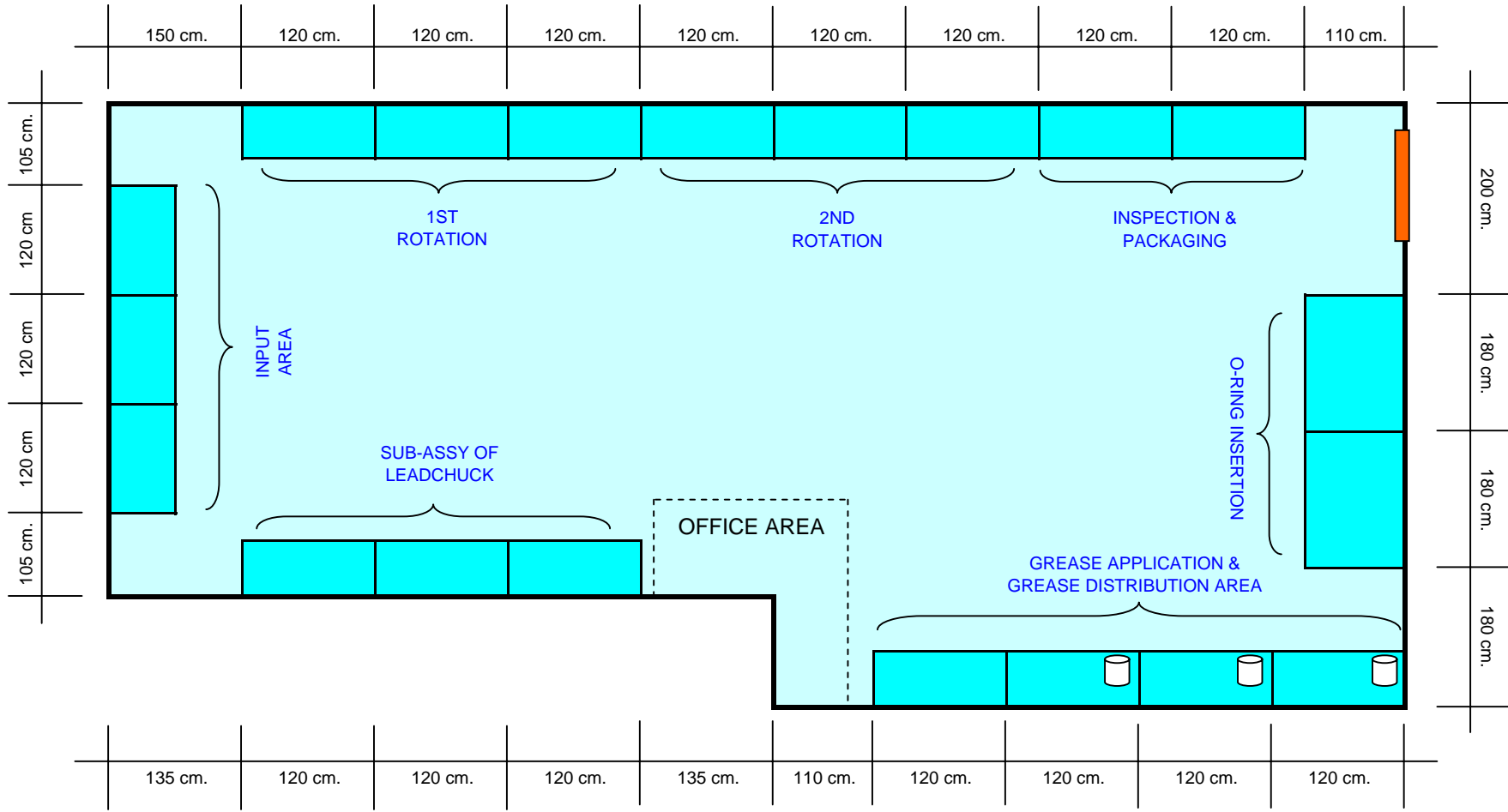


CODE: L-1 (980 X 94 cm.) LINE DIMENSION CONTROL NO. LINE	CV-1 (427 X 19.5) SIZE OF BELT (UNIT IN CM.) CONTROL NO. CONVEYOR	SYMBOL:	TABLE				TABLE
		MEANING:	TABLE CONVEYOR (SIZE- 200 X 30cm.)	ESD (110V, 0-9KgF)	TABLE CONVEYOR (SIZE- 87 X 30 cm.)	GREASE DISPENSER (110V, 0-1MPa)	TABLE (SIZE- 124 x 65 cm.)



ASSEMBLY LINE & MACHINE LAY-OUT		
CHECKED BY	VERIFIED BY	APPROVED BY
ALVIN PARAGAS	RENE PONCE	S. SUZUKI

TITLE:	ASSEMBLY LAYOUT FOR NEW TOKIWA 2ND FLOOR	PREPARED BY:	CHECKED BY:	APPROVED BY:
DATE:	July 14, 2005	A. PARAGAS ASSY SUPERVISOR	R. PONCE CHIEF PRODN. ENGR.	S. SUZUKI GENERAL PRODN. MANAGER
REMARKS:				



SYMBOL:					
MEANING:	TABLE SIZE-(120 cm. X 60 cm.)	PROCESS BOUNDARY	GREASE DISPENSER (110V, 0-1 Mpa)	DOOR	TABLE SIZE-(360 cm. X 75 cm.)